BELZONA RECLAIMS A SHAFT AFTER A BEARING FAILURE DAMAGED BOTH ENDS

CUSTOMER

Abitibi Price Paper Mill in Ontario, Canada

APPLICATION DATE

1988

APPLICATION SITUATION

Both bearing surfaces of an embossing roller shaft.

PROBLEM

A hydraulic press on either end of an embossing roller is used to control appropriate operating pressure, caused premature bearing failure, damaging both ends of the shaft.

PRODUCTS

Belzona® 1111 (Super Metal)

SUBSTRATE

Steel

APPLICATION METHOD

The application was carried out in accordance with Belzona Know-How System Leaflet MPT-1.

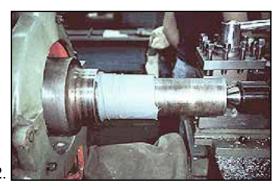
BELZONA FACTS

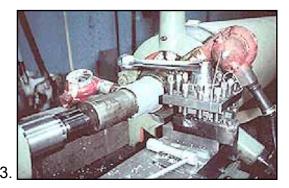
This is a good illustration of proper machining techniques as well as accel-eration of cure using heat guns placed at the appropriate distance from the shaft. The shaft must be cooled down before final machining to maintain tolerances.

PICTURES

- 1. Scored shaft of an embossing roller
- 2. Application of Belzona® 1111
- 3. Accelerating the cure using a heat gun
- 4. Rebuilt bearing surface and shoulder using lathe









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