# Know-Howin Action

Vol.XXI No.1

## BELZONA PROTECTS LP FLARE DRUM

#### **CUSTOMER**

Danish Offshore Operator

#### APPLICATION DATE

August 2005

#### **APPLICATION SITUATION**

Low Pressure Flare Drum with Design conditions -46°C/+99°C and 5 bar pressure.

#### **PROBLEM**

Failure of existing Glass Flake lining, leading to corrosion

#### **PRODUCTS**

Belzona 1521 (HTS1)

#### **SUBSTRATE**

Carbon Steel

#### **APPLICATION METHOD**

Belzona 1521 was applied in accordance with a modified Belzona Know-How System Leaflet TCC-5.

#### **BELZONA FACTS**

Belzona 1521 was selected based upon Belzonas track record with its coatings in this service, and the speed of application possible with a spray applied system. In fact this 65m² application was completed, including removal of the existing coating, application, testing and cure in 5 days, reducing downtime for the client. Inspected in 2014 the lining was found to be in excellent condition. Local repairs to mechanical damage carried out before returning vessel to service.

### **PICTURES**

- 1. Blast preparation and stripe coat complete
- 2. Spray application and repairs complete
- 3. Inspection after 12 months service
- 4. LP Flare drum in service









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