# **BELZONA REBUILDS LIFT PUMP**

#### **CUSTOMER**

Waste Water Utility, Oklahoma

## APPLICATION DATE

September 2006

## **APPLICATION SITUATION**

Lift station pump.

#### **PROBLEM**

Pump had lost efficiency and had to be pulled. The model was foreign and had a four week lead time for parts.

#### **PRODUCTS**

Belzona® 1311 (Ceramic R Metal) Belzona® 1321 (Ceramic S Metal)

## **SUBSTRATE**

Steel

#### APPLICATION METHOD

Application was carried out in accordance with Belzona Know-How System Leaflets CEP-1, CEP-3 and CEP-5.

## **BELZONA FACTS**

This impeller and bowl was rebuilt in a local repair shop using Belzona for 40% of the cost of a new one. The customer reported that when reinstalled the check valve has never gone higher!

#### **PICTURES**

- 1. Eroded impeller
- 2. Impeller reinforced and blasted
- 3. Blasted and coated bowl
- 4. Impeller after balance and rebuild









For more examples of Belzona Know-How In Action, please visit http://khia.belzona.com



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