# "DUCKS FEET" REFURBISHED WITH BELZONA

#### **CUSTOMER**

Power Station, UK

#### APPLICATION DATE

July 2005

### **APPLICATION SITUATION**

After 10 years in service these "ducks feet", situated at the bottom of the CW pipework, were found to be in very bad condition. There were 4 units to re-furbish.

#### **PROBLEM**

Severe erosion, corrosion to body. The Power Station tried to order new ones but were told the delivery was upwards of 6 months! As they were right at the end of the shutdown this was not suitable.

#### **PRODUCTS**

Belzona® 1311 (Ceramic R Metal) Belzona® 1321 (Ceramic S Metal)

## **SUBSTRATE**

Steel

#### APPLICATION METHOD

Application was carried out in accordance with Belzona Know-How System Leaflets VPF-1 and -2. Substrate was washed and blasted several times to remove salts and to provide correct surface for application. The badly eroded areas were re-built with Belzona® 1311 and then each was given 2 coats of Belzona® 1321.

# **BELZONA FACTS**

The power station were not only delighted with the re-furbished items, but the speed of the service and significant savings on new equipment. At the time Belzona contractor were coating the CW Pumps.

# **PICTURES**

- 1. As they arrived at contractor
- 2. Internal view showing severe damage
- 3. After blasting and re-building with Belzona® 1311

Belzona products are manufactured under an ISO 9000 Registered Quality Management System.

4. Fully coated with Belzona® 1321, looking rather better than when they arrvied!









For more examples of Belzona Know-How In Action, please visit http://khia.belzona.com



UK • USA • Canada • China www.belzona.com

