Know-Howin Action

Vol.XXV No.70

BELZONA SUPERWRAP SEALS WEEPING STORAGE TANK

CUSTOMER

Energy Company

APPLICATION DATE

April, 2009

APPLICATION SITUATION

220 foot diameter 56 foot high storage tank containing fuel oil at $140^{\circ}\mathrm{F}$ max. temperature.

PROBLEM

Vertical weld was found to be very porous and fuel oil was weeping from a 2 mm through wall defect. No corrosion or thin wall area was detected. Defect was located at 30 feet from the ground level.

PRODUCTS

Belzona® Superwrap

SUBSTRATE

Mild Steel

APPLICATION METHOD

SuperWrap composite system was applied in compliance with ISO/TS 24817 and ASME PCC-2. Belzona® Superwrap composite repair system was applied at 10 mm thickness and over a 100 x 355mm area.

BELZONA FACTS

The repair was completed without resort to hotwork. Belzona® Superwrap System was inspected in 2010 and found to be in perfect condition.

PICTURES

- 1. Damaged area
- 2. Area prepared by abrasive blasting
- 3. Belzona® SuperWrap Application
- 4. Belzona® SuperWrap repair inspected and painted over









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