BELZONA SUPERWRAP WATER/CONDENSATE PIPE REPAIR

CUSTOMER

Major Oil Producer, North Sea, Norway

APPLICATION DATE

October 2011

APPLICATION SITUATION

A six inch diameter pipe, carrying water and condensate, operating at 30-50 $^{\circ}\text{C}$ and 31 Bar pressure.

PROBLEM

An area of the pipe system had lost 2/3 of its original wall thickness due to internal corrosion. The affected area was expected to go through-wall within the next 2-3 years. The client needed a compliant repair designed for a minimum of 5 years.

PRODUCTS

Belzona® SuperWrap

SUBSTRATE

Carbon Steel

APPLICATION METHOD

A Belzona® SuperWrap reinforced repair, compliant to ISO/TS24817 and ASME PCC-2 Article 4 was designed and applied by validated applicators.

BELZONA FACTS

Large parts of the system were planned to be removed by the end of 2011 due to these defects. Using Belzona® SuperWrap, the client was able to significantly extend the lifetime of the system without the need for hot work. The repair was completed within twelve hours and after a 48 hours cure period the system was back in service. The Belzona® Superwrap was designed so that integrity in the system was maintained even after the defect goes through-wall. The Belzona® SuperWrap repair is compliant untill 2016.

PICTURES

- 1. Grit blasted pipe prior to repair
- 2. Reinforcement spirals applied (9 in total)
- 3. Finnished Application (Thickness 33mm, Length 540mm)







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