

## BELZONA SAVES TIME BY REBUILDING SHAFT

### CUSTOMER

Anchorage, AK, USA

### APPLICATION DATE

1982

### APPLICATION SITUATION

Belt drive shaft on a street sweeper.

### PROBLEM

A seized bearing damaged the shaft.

### PRODUCTS

Belzona 1111 (Super Metal)

### SUBSTRATE

Steel

### APPLICATION METHOD

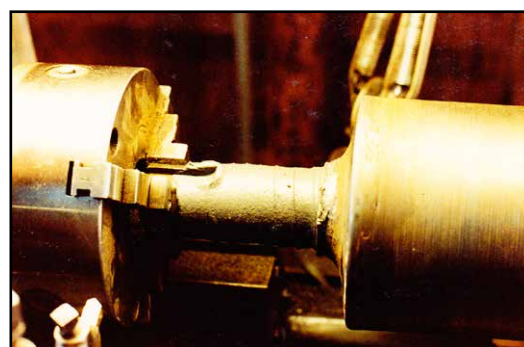
The shaft that was mounted in a lathe was undercut and Belzona 1111 was applied. Afterwards, it was machined to match its original profile. The keyway was pressed into place during the cure so it would not require extra machining. The shaft returned to its original size and installed in the sweeper. The application was carried out in accordance with Belzona Know-How System Leaflet MPT-1.

### BELZONA FACTS

A new shaft would take over a month to be delivered. With Belzona, the shaft was rebuilt and the sweeper was back in service the next morning.

### PICTURES

1. Location of worn shaft on street sweeper
2. Shaft mounted in lathe, rebuilt with Belzona 1111
3. Completed application to rebuild shaft, ready to be reinstalled



For more examples of *Belzona Know-How In Action*, please visit <http://khia.belzona.com>



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Q 09335  
ISO 14001:2004  
EMS 509612

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