

LANDING CRAFT WATER JET NOZZLES PROTECTED BY BELZONA

CUSTOMER

Cadiz - Spain

APPLICATION DATE

October 2018

APPLICATION SITUATION

Stainless Steel water jet nozzles on a naval landing craft in dry dock.

PROBLEM

High flow rate, salt from sea water, and entrained solids cause accelerated wear of the water jet nozzles, therefore a protective system was required.

PRODUCTS

Belzona 1321 (Ceramic S-Metal)

Belzona 1812 (Ceramic Carbide FP)

SUBSTRATE

Stainless Steel

APPLICATION METHOD

The stainless steel nozzles were machined to leave a rough profile to maximise the adhesion of the Belzona materials. Where the nozzles connect with the hull, grit blasting was carried out to achieve a white metal finish in accordance with Swedish Standard SA 3. Belzona 1321 was applied to the entire surface by brush. Belzona 1812 was applied in the areas subject to high impact and abrasion. A final layer of Belzona 1321 was applied over the entire area to leave a smooth finish. The application was carried out in accordance with a modified version of Belzona Know-How System Leaflet SOS-02.

BELZONA FACTS

Belzona was chosen over alternative materials due to the extensive range of Belzona products, which allowed the customer to select the most appropriate material for each section of the nozzle. At the inlet section, very high abrasion resistance was needed, as this is where most of the stones and entrained solids impact the surface. However at the trailing edge of the nozzle, the conditions are not as severe, therefore cost can be reduced by selecting the right material.

PICTURES

1. View of the vessel hull
2. Surface prepared, and Belzona 1321 applied
3. Belzona 1812 applied
4. Completed Application



1.



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For more examples of *Belzona Know-How In Action*, please visit <http://khia.belzona.com>



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