# BELZONA 1311 SALVAGED A CRACKED LINING ON A VALVE

## **CUSTOMER**

Ireland, UK

### **APPLICATION DATE**

September 2018

### **APPLICATION SITUATION**

The ebonite lining on a valve from the auxillary cooling water system had cracked and failed around the valve flange

#### **PROBLEM**

In order for the valve to fit correctly back on to the pipe spool the repair had to be flush with the remaining ebonite lining. The ebonite lining on a valve from the auxillary cooling water system had cracked and failed around the valve flange

#### **PRODUCTS**

Belzona 1311 (Ceramic R-Metal)

## **SUBSTRATE**

Mild Steel

### APPLICATION METHOD

The damaged ebonite liner was removed. The exposed steel was washed and grit blasted. Using a modified version of Belzona Know-How System leaflet GSS-10, formers were made from Belzona working surfaces and clamped into position. Belzona 1311 was applied and following curing the formers were removed.

## **BELZONA FACTS**

Replacement coat of the valve was approximately €10,000. A weld repair would have burnt the remaining ebonite lining

## **PICTURES**

- 1. Substrate blasted and formers in position.
- 2. Repaired vlave ready to be installed.
- 3. Valve being installed.
- 4. Valve being installed.









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