Know-Howin Action

Vol.XXXV No.140

BELZONA CONTROLS SEVERE ABRASION IN A CONE CRUSHER

CUSTOMER

Quarry in Croatia

APPLICATION DATE

August 2020

APPLICATION SITUATION

Cone crusher in a quarry suffers from severe abrasion due to transport of sharp-edged rocks, which scrape and collide against the mantle.

PROBLEM

Abrasion is most severe on two positions inside the crusher housing each size of 20x40 cm. In September 2019, we applied two mashes of Belzona 9811 alumina tiles, bonded with Belzona 1121 and grouted with Belzona 1812. After 11 months, approximately half of the surface was still OK, and the other half (more exposed), needed upgrade.

PRODUCTS

Belzona 9811 (Alumina Tiles) Belzona 1121 (Super-XL Metal) Belzona 1812 (Ceramic Carbide FP)

SUBSTRATE

Steel

APPLICATION METHOD

The application was carried out according to SHM-7. Surface was cleaned and then prepared with a grinder.

BELZONA FACTS

Customer initially needed a quick repair over the weekend, because the plant operates 24/7 through the working days. Last year, we used the same method as now. After 11 months, some 50% of surface needed upgrade and the rest was still OK. The customer needed to invest only a fraction of last year's price to get the same result as last year. We are looking forward to ongoing business here.

PICTURES

- 1. Cone crusher view from above
- 2. Cone crusher view from the inside, situation after 11 months of operation
- 3. Belzona 9811 bonded with Belzona 1121
- 4. Application finished after grouting with Belzona 1812









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