# BELZONA TANK BASE SEALING SYSTEM APPLIED TO NITROGEN TANK

#### **CUSTOMER**

Industrial gas supplier, UK

## **APPLICATION DATE**

Jun-21

# APPLICATION SITUATION

Elevated nitrogen storage tank

#### **PROBLEM**

The tank had developed a void between its annular ring and plinth substrate. The asset owner had concerns that if the void had been left to deteriorate, adverse weather conditions and moister/condensation would accumulate and track under the base of the tank. This would inevitably lead to corrosion of the tank base, leakage or even a tank failure.

#### **PRODUCTS**

Belzona 3131 (WG Membrane) Belzona 4131 (Magma-Screed)

#### **SUBSTRATE**

Steel

# APPLICATION METHOD

Once the substrate has been prepared to a standard of minimum surface profile of  $75\mu m$  and a surface cleanliness of SA 2.5, Belzona Technosol applicators rebuilt the damaged areas under the annular ring using Belzona 4131 to a  $45^{\circ}$  fillet which will encourage water flow away from the tank. Once complete the Belzona Tank Base Sealing system was applied in accordance with Know-How system leaflet GSS-03 using Belzona 3131 at a 500mm wide band around the complete circumference.

# **BELZONA FACTS**

The application was completed by Belzona Technosol Limited, specialist application services in the UK. The customer was delighted with the application and has now requested a series of site surveys for concrete repairs across the site.

## **PICTURES**

- 1. 15m diameter tank to be repaired
- 2. Belzona 4131 being applied
- 3. Tank base sealing system in progress
- 4. Completed application









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