

## BELZONA TECHNOSOL IMPELLER REPAIR

### CUSTOMER

Wrexham, United Kingdom

### APPLICATION DATE

February 2019

### APPLICATION SITUATION

Corroded pump impeller.

### PROBLEM

The pump and impeller were corroded due to contact with sulphuric acid at approximately 20% concentration, caused by back feed into the system, with the primary contact of waste or rinse water.

### PRODUCTS

Belzona 1311 (Ceramic R-Metal)

Belzona 4311 (Magma CR1)

Belzona 9111 (Cleaner Degreaser)

### SUBSTRATE

Steel

### APPLICATION METHOD

Application was carried out as per Belzona Know-How System Leaflets CEP-1 & CEP-3. Surface contamination was removed and degreased with Belzona 9111, then blasted the surface to achieve SA 2 ½. The impeller was then rebuilt to profile using Belzona 1311 and reinforcing materials. Two coats of Belzona 4311 was then applied to protect against further chemical attack.

### BELZONA FACTS

Belzona was chosen to rebuild the impeller as a cost-effective and efficient option rather than replacement. Belzona also offers protection against any further corrosion with the coating. This application was carried out by Belzona Technosol Limited, specialist applicators of Belzona in the UK. They were selected due to their extensive experience in these type of workshop applications.

### PICTURES

1. Damaged impeller with corrosion after being exposed to sulphuric acid and water
2. Impeller profile restored using Belzona 1311
3. Belzona 4311 coated impeller
4. Side-view of the finished coated and rebuild impeller



For more examples of *Belzona Know-How In Action*, please visit <http://khia.belzona.com>



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