

## BELZONA 5721 LEP SOLUTION WIND FARMS

### CUSTOMER

Wind Farm, Minnesota

### APPLICATION DATE

Sep 2019

### APPLICATION SITUATION

Leading Edge Protection solutions need higher temperatures to properly be applied and cured. As temperatures dropped towards 40°F (4.4°C) there are not many solutions out there which will work.

### PROBLEM

Over time, the leading edge of wind turbine blades become eroded and lose efficiency and power production for the turbine generator. Because of the time of year, the weather was very cold, and a blade repair solution was needed to properly complete the repairs.

### PRODUCTS

Belzona 5721

### SUBSTRATE

Fiberglass/Gelcoat

### APPLICATION METHOD

The application was carried out in accordance with a modified version of Belzona Know-How System Leaflet FBC-1. The blades were coated on the turbine at the operation site. The pitting and loss of surface on the leading edge was resurfaced with a filler product and rebuilt to dimensions. The surface area was sanded down with a mechanical sander and cleaned with a rag and non-residual solvent cleaner. One coat of Belzona 5721 at 20 mils (508µm) was applied.

### BELZONA FACTS

The work was completed by the contractor thanks to Belzona 5721 as they could not normally apply LEP coatings on the blades at this time of the year. It saved the customer time as the coating cures in 6 hours, therefore downtime was substantially reduced.

### PICTURES

1. Damaged leading edge of wind blade
2. Belzona 5721 ready to mix
3. Finished Belzona 5721 application on leading edge
4. View of the Wind Farm



1.



2.



3.



4.

For more examples of *Belzona Know-How In Action*, please visit <http://khia.belzona.com>



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