# **BELZONA PROTECTS EVAPORATORS IN DISTILLATION UNIT**

Industry:	Oil & Gas
Application:	TCC-Tanks and Chemical Containment
	Areas
Substrate:	Stainless steel 317L
Products:	* Belzona® 1391 ,

Customer Location: *National Oil Company* Application Date: *May 1996* 

#### Problem

*Floor plate in No. 4 Distillation unit was showing considerable corrosion and weld repairs, including welding in of new plate sections had already been carried out previously.* 



### **Photograph Descriptions**

- \* General view of the 4 Distiller units. ,
- \* Work underway inside the Evaporator. Note low temperature lighting used to minimise air temperature. ,
- \* Belzona® 1391 applied to base and 30cms up side of all steelwork in unit. ,

### **Application Situation**

The Evaporator units in SIDEM Distillation unit are constantly immersed up to 30cm (12 ins) at a temperature of 55-60°C. Regular washing is also carried out using 10-15% Sulphamic acid.

### **Application Method**

Application was carried out in accordance with Belzona<sup>®</sup> Know-How Leaflet TCC-3. Extreme care was taken to ensure all salt contamination was removed and de-humidification equipment installed to prevent moisture contamination during application.

## **Belzona Facts**

Recent inspection has shown Belzona<sup>®</sup> 1391 in perfect condition and customer can now look forward to many years service from the units without constant shut-downs for weld repairs. The other 5 units will also be coated shortly with Belzona<sup>®</sup> 1391.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 FS 695214 ISO 14001:2015 EMS 695213

Belzona products are manufactured under an ISO 9000 Registered Quality Management System.

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