# **BELZONA REBUILDS WASTEWATER PUMP IMPELLER**

ID: 1116

Industry: Water / Wastewater Customer Location: Water treatment plant, Des Moines,

Iowa U.S.A.

Application: CEP-Centrifugal Pumps Application Date: May 2008

Substrate: Steel

Products: <div>Belzona® 1111 (Super Metal)</div><div>Belzona® 1321 (Ceramic S Metal)</div>

**Problem** 

The impeller was badly eroded and damaged due to grit and solids running through the pump









## **Photograph Descriptions**

\* Damaged impeller after being baked and grit blasted, \* Impeller with wire mesh in place to support Belzona and help form profiles, \* Profiles restored with Belzona® 1111, \* Rebuilt impeller being balanced,

### **Application Situation**

Pump impeller handling raw water.

### **Application Method**

The applications was carried out in accordance with Belzona Know-How System Leaflet CEP-1 & -3.

### **Belzona Facts**

Belzona was chosen to rebuild the impeller at a fraction of the replacement cost.

