

STORM WATER PUMP PROTECTED WITH BELZONA FOR 10 YEARS

ID: 1262

Industry: Water / Wastewater Customer Location: City Authority, South Eastern Virginia,

USA

Application: CEP-Centrifugal Pumps Application Date: 1998

Substrate: Cast Iron

Products: * Belzona® 1321 (Ceramic S-Metal),

* Belzona® 5811 (Immersion Grade),

Problem

Original pump deteriorated due to erosion corrosion. City decided to protect suction bell and diffuser with Belzona coatings before placing into service.









Photograph Descriptions

- * Suction Bell coated in 1998,
- * Diffuser coated in 1998 ,
- * Suction Bell in 2008,
- * Diffuser in 2008,

Application Situation

Replacement new vertical storm water pump

Application Method

Application was carried out in accordance with Belzona Know-How System Leaflets CEP-3 and CEP-4. New pump was disassembled at local repair facility. Suction bell and diffuser blasted and coated with Belzona® 1321 internally and Belzona® 5811 externally.

Belzona Facts

City personnel were very unhappy with the short service life of original vertical storm water pump. To protect the new pump from the damaging effects of the erosion corrosion cycle, Belzona coatings were applied. The new pump was retired after 10years of

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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nd 95+% of the Belzona® 1321 was intact.	
uccessful service to replace it with a larger pump. An after service inspection revealed that 100% of the	Deizona Soli was intaet

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