# BELZONA® REBUILT CUTWATER EDGE OF COOLING PUMP

ID: 1481

Industry: Power Customer Location: Nuclear Power Plant, Bulgaria

Application: CEP-Centrifugal Pumps Application Date: May, 2010

Substrate: Cast iron

Products: \* Belzona 1311 (Ceramic R-Metal),

\* Belzona 1321 (Ceramic S-Metal),

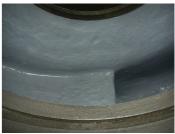
#### Problem

Erosion and corrosion caused wear of cutwater edge and as a result reduced pump efficiency occured









## **Photograph Descriptions**

- \* 1. Cutwater after grid blasting,
- \* 2. Preparation of cutwater framework for screwing steel mesh,
- \* 3. Cutwater profile restoration with Belzona 1311 in progress,
- \* 4. Completed application with two coats Belzona 1321,

## **Application Situation**

**Double Suction Centrifugal Cooling Pump** 

#### **Application Method**

Application procedures were carried out in accordance with Belzona Know-How System Leaflets CEP-1 and CEP-3.

#### **Belzona Facts**

Previous attempts were made by welding of cutwater edge but without success and additionally stress cracks were appeared. Belzona cold applied approach for pump cutwater rebuild saved both time and money over traditional repairs by welding and machining without secundary problems.

