BELZONA REPAIRS TRANSFORMER FLANGE OIL LEAK

Industry:Buildings & StructuresApplication:GSS-Gaskets, Seals and ShimsSubstrate:SteelProducts:* Belzona 2221 (MP Fluid Elastomer),
* Belzona 1221 (Super E-Metal),

Customer Location: *Arizona, USA* Application Date: *July 1992*

Problem

Oil leaks raised maintenance, EPA and safety concerns. Replacement of gaskets would require shut-down and dismantling of equipment.



Photograph Descriptions

- * 1. Oil leak area of transformer,
- * 2. Seal with Belzona 1221, then pour Belzona 2221 encapsulated the flange,
- * 3. Application completed ,
- * ,

Application Situation

Flanged pipe connections on transformer flange at the major power company.

Application Method

The application was carried out in accordance with a modified of Belzona Know-How System Leaflet VPF-11 and GSS-4. Leaks were firstly stopped by using Belzona 1221. Mould was constructed and a fluid grade of Belzona 2221 was poured in to encapsulate the flange.

Belzona Facts

Repairs were carried out in-situ without the need to take the transformer off-line. Savings were estimated at \$150,000. The repaired

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ISO 9001:2015Belzona products areFS 695214manufactured under an ISOISO 14001:20159000 Registered QualityEMS 695213Management System.

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flange was in continuous operation for over 4 years.

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