BELZONA BUSHING REPAIR WITH BELZONA 1111

ID: 161

Industry: General Industry Customer Location: A Large Construction Contractor in the

State of Missouri

Application: MPT-Mechanical Power Transmission Application Date: January 1994

Substrate: Carbon Steel

Products: * Belzona® 1111 (Super Metal),

Problem

The lift arm and bucket bushing fits were severely worn.







Photograph Descriptions

- * Cat 960 loader ,
- * Mandrel being inserted into the right hand bore to make the repair ,
- * Left side bucket pin installed and alignment pin removed,

Application Situation

Caterpillar 96°C Loader

Application Method

The application was carried out in accordance with Belzona Know-How Leaflet MPT-8.

Belzona Facts

Although the repair was done inside a shed, there was no heat and temperatures dropped below freezing. An oil fired heater was used to heat the repair areas around 80°F and left on all night to cure the Belzona® 1111 (Super Metal) completely.

