# **BELZONA LOBE REPAIRS AVOID DELAYS**

ID: 2272

Industry: Water / Wastewater Customer Location: Water treatment plant, Canada

Application: PDP-Positive Displacement Pumps Application Date: February 2001

Substrate: Steel

Products: \* Belzona® 2131 (D&A Fluid Elastomer),

Problem

the rubber lobes wear but there is a delay of 4-6 weeks for the delivery of these lobes.









# **Photograph Descriptions**

- \* Preparation of the mould coated with Belzona® 1341,
- \* Lobe position in the mould ,
- \* The newly cast lobe in the mould ,
- \* The lobe is ready to be back in service.,

### **Application Situation**

Rotary lobe pumps used in waste water treatment plant. The lobes have a diameter of 70 cm and a thickness of 13 cm.

### **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflet PDP-9. A mould, lined with Belzona® 1341 was created from new lobes and used to cast replica lobes using Belzona® 2131 around the steel centres which are grit blasted to achieve maximum adhesion.

#### **Belzona Facts**

Many lobes have been produced using this process. This method is not cheaper but it reduces stock and saves a lot of production time by avoiding supply delays.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015

Belzona products are
FS 695214

ISO 14001:2015

Belzona products are
manufactured under an ISO
9000 Registered Quality
EMS 695213

Management System.

www.belzona.com

BELZONA®

Repair A Protect Improve