# SEVERE EROSION IS NO MATCH FOR BELZONA

Industry:SugarApplication:CEP-Centrifugal PumpsSubstrate:316 Stainless steelProducts:\* Belzona® 1111 (Super Metal) ,<br/>\* Belzona® 1391 ,

Customer Location: *Sugar mill in Florida, U.S.A.* Application Date: *May 1994* 

#### Problem

The sugar liquor pump housing near the impeller had suffered from severe erosion and exhibited extensive metal loss.



## **Photograph Descriptions**

- \* Housing demonstrating extensive wear,
- \* A template was used to restore the original profile ,
- \* Housing rebuilt to the original profile and coated to handle high temperature service,

### **Application Situation**

End suction pump for sugar liquor.

#### **Application Method**

The application was carried out in accordance with a modified version of Belzona Know-How System Leaflets CEP-3 and CEP-5. A fixture was used to rebuild the extensive metal loss and maintain tolerances with the impeller.

## **Belzona Facts**

Two housings were completed. The replacement cost for these housings would have been \$11,000. The Belzona solution was \$1,665.00, which is an 85% cost savings versus replacement.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 FS 695214 ISO 14001:2015 EMS 695213

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