# BELZONA RE-FORMS WARPED FLANGES FOR DECADES

ID: 388

Industry: General Industry Customer Location: Aluminum and chemical company in

Grammarcy, Louisiana U.S.A.

Application: GSS-Gaskets, Seals and Shims Application Date: 1980

Substrate: Carbon Steel

Products: \* Belzona® 1111 (Super Metal),

\* Belzona® 9411 (Release Agent),

#### **Problem**

A liquor regenerating heat exchanger ran dry, with the steam left on. This warped the upper and lower heads and shell flanges so badly that they wouldn't seat.









### **Photograph Descriptions**

- \* Application of Belzona® 1111 in progress. ,
- \* Upper head being hoisted into place to re-form the distorted flange. ,
- \* After upper head was lowered excess material was removed prior to cure. ,
- \* Flange face rebuilt.,

## **Application Situation**

Distorted flanges on heat exchanger.

### **Application Method**

The application was carried out in accordance with Belzona® Know-How System Leaflet GSS-8.

#### **Belzona Facts**

The application saved the customer over \$150,000, in 1980! The alternative was to perform in place machining of the 15 foot diameter flange faces and mating surfaces. With mating surfaces restored the heat exchanger has operated for decades.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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