# **BELZONA REPAIRS OIL COOLERS**

ID: 4749

Industry: Steel & Metal Processing Customer Location: Ferronickel plant, Macedonia

Application: HEX-Heat Exchangers Application Date: August 2012

Substrate: Brass, copper and gray iron.

Products: \* Belzona 1311 (Ceramic R Metal),

\* Belzona 1391 (Ceramic HT),

#### Problem

Heat exchangers were suffering from electrochemical corrosion. Gaps occured between tube sheet and tubes and cooling water and oil started to mix.









# **Photograph Descriptions**

- \* Heat exchanger ready for grit blasting,
- \* The condition of end cover after blasting,
- \* End cover reapaired with Belzona 1311 and protected with Belzona 1391,
- \* Tube sheet repaired and protected,

## **Application Situation**

Four Heat exchangers for cooling mill oil.

## **Application Method**

Application was carried out in accordance with Belzona Know-How System leaflets HEX-1 and HEX-3.

## **Belzona Facts**

The customer first tried to weld the tubesheets, but was not successful. After completing repairs with Belzona the customer was very satisfied and this year a further cooler has been repaired.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214

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Management System.

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