

# REPAIR AND COATING FOR A BOILER FEED PUMP

ID: 4937

Industry: Heating, Ventilation & Air Conditioning Customer Location: Windsor, Ontario, Canada

Application: CEP-Centrifugal Pumps Application Date: December 2012

Substrate: Steel

Products: \* Belzona 1391 (Ceramic HT),

#### Problem

After 3 to 4 months in use the boiler feed pump was suffering from general corrosion/erosion and the metal shavings in the feed eventually would lead to a through hole in the casing.









### **Photograph Descriptions**

- \* Boiler feed pump prior to application,
- \* Preparation completed,
- \* Application completed,
- \* Fifteen months after application. ,

## **Application Situation**

Boiler feed pump.

### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflet CEP-5 for repair of general erosion damage. The surface was prepared by grinding the entire surface to be coated. Belzona 1391 was applied with a stiff bristle brush as a two coat system in accordance with the Belzona Instructions For Use.

### **Belzona Facts**

Belzona 1391 has been designed to operate under continuous immersion of temperatures up to 120°C (248°F) as the boiler feed was working at a temperature of 93°C (200°F). Fifteen months (March 2014) after application the system is in great working order with no corrosion/erosion or holes.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214 manufactured under an ISO
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