# BELZONA REPAIRS AND PROTECTS CENTRIFUGAL PUMP HOUSING IN AN INDUSTRIAL MINE

ID: 5088

Industry: Mining & Quarrying

SHM-Solids Handling Machinery

Application Date: December 2006

Customer Location: Gold Extraction Mine, Guatemala

Substrate: Cast iron

Products: \* Belzona® 1111 (Super Metal),

\* Belzona® 1811 (Ceramic Carbide),

#### Problem

Application:

Due to the severe abrasive conditions caused by the suspended solids, the pump casing was severely stripped and holes appeared in the housing.









#### **Photograph Descriptions**

- \* Centrifugal pump housing,
- \* Holes due to severe abrasion ,
- \* Application of the lining,
- \* Application completed ,

### **Application Situation**

Reconstruction and abrasion-resistant lining of the pump housing of the mud conveyor.

### **Application Method**

The preparation of the surface was done using a sand blasting method. The application was carried out in accordance with SSPC-SP 10 and Belzona System Leaflet SHM-11.

## **Belzona Facts**

In this application, Belzona lining is considered a sacrificial material, which saves the mine a lot of expenses, since it reduces

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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maintenance downtime. The mine also avoided crystallization of metal that would have	resulted from conventional welding.
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