# Hydro turbine repaired and protected with BELZONA

ID: 5159

Industry: Power Customer Location: Power plant, Ukraine
Application: CEP-Centrifugal Pumps Application Date: January 2012

Substrate: Cast iron

Products: \* Belzona 1311 (Ceramic R-Metal),

\* Belzona 1341 (Supermetalglide),

#### **Problem**

Erosion-corrosion and cavitation of the fan blades and of the face of the hydro turbine due to pressure









## **Photograph Descriptions**

- \* General view of the impeller Surface preparation ,
- \* Grit blasting of the turbine ,
- \* Geometry of fan blades repaired using Belzona 1311,
- \* Repaired surfaces of the hydro turbine after the application of Belzona 1311 and Belzona 1341,

#### **Application Situation**

Erosion-corrosion problems revealed during annual inspection

### **Application Method**

The application was carried out according to Belzona Know-How System Leaflets CEP-1 and FBC-2. Belzona 1311 was used to resurface the profile and Belzona 1341 was applied to improve efficiency and protect impeller from future erosion-corrosion

#### **Belzona Facts**

The customer avoided replacement costs by using Belzona to repair the turbine and at the same time, reduced downtime. Belzona will protect the equipment from future erosion-corrosion.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214

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