# BELZONA REPAIRS TUBE SHEETS OF A HEAT EXCHANGER

ID: 5220

Industry: Heating, Ventilation & Air Conditioning

Application: HEX-Heat Exchangers
Substrate: Stainless steel and Titanium

Products: \* Belzona 1311 (Ceramic R-Metal),

\* Belzona 1321 (Ceramic S-Metal),

Customer Location: Alaska, USA

Application Date: 1983

#### **Problem**

One year old tube sheets were already leaking around the tubes. Electrolysis has eaten away much of the tube sheet and plate.









## **Photograph Descriptions**

- \* Tube sheet with corks inserted ,
- \* Applying Belzona 1311, then two coats of Belzona 1321,
- \* Breaking corks loose with wood dowel,
- \* Pulling corks with a cork screw,

### **Application Situation**

Heat exchanger tube sheets.

### **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflet HEX-1.

### **Belzona Facts**

The alternative was ten new heat exchangers costing over \$500,000.00 plus several millions of dollars in downtime. With Belzona,

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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all ten of the heat exchangers were rebuilt in seven days using only \$15,000.00, saving time and money.	
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