## **BELZONA REPAIRS FAN BLADES**

ID: 5369

Industry: Power Customer Location: Houston, Texas, USA

Application: FBC-Fans, Blowers and Compressors Application Date: March 2013

Substrate: Fiberglass

Products: \* Belzona 1111 (Super Metal),

\* Belzona 1321 (Ceramic S-Metal) ,

\* Belzona 5811 (Immersion Grade),

\* Belzona 5111 (Ceramic Cladding),

#### **Problem**

The customer was replacing blades on their cooling towers every 5-7 years, with 12 towers this was a costly expense. The Belzona solution was to rebuild the leading edge and protect for a long term solution.







## **Photograph Descriptions**

- \* Damaged blades before the repair,
- \* Leading edges repaired,
- \* Application completed,

### **Application Situation**

Fan blades on cooling tower seeing wear on leading edges reducing efficiency.

## **Application Method**

The application was carried out in accordance to Belzona Know-How System Leaflet FBC-1. Belzona 1111 was used to rebuild the damaged area on the leading edge and Belzona 1321 was applied to the edge for erosion protection. The body of the blades were

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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coated with Belzona 5811 and overcoated with Belzona 5111.

# **Belzona Facts**

The customer commented that he was able to save over 80% by using the Belzona repair instead of buying new blades.

The customer commented that the cost of the Belzona repairs was less than 20% the cost of new blades.