

# **BELZONA PROTECTS WASTEWATER PUMP FOR 25 YEARS**

ID: 5519

Industry: Water / Wastewater Customer Location: Wastewater Treatment Plant,

Vancouver, BC

Application: CEP-Centrifugal Pumps Application Date: October 2014

Substrate: Cast Iron

Products: \* Belzona 1311 (Ceramic R Metal),

\* Belzona 1321 (Ceramic S Metal),

#### **Problem**

This wastewater pump was originally rebuilt in 1989 with Belzona when the lower portion of the pump bowl had eroded severely causing small pinholes to develop in the side casing.









## **Photograph Descriptions**

- \* 1.2The pump bowl after the lower portion had been grit blasted.,
- \* 2. Prebuilding the lower bowl section with Belzona 1311 in progress. ,
- \* 3. 2 Additional rebuilding underway.,
- \* 4. The rebuilt areas and the entire lower portion of the bowl received 2 coats of Belzona 1321.,

## **Application Situation**

Wastewater pump

## **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflets CEP 3 & CEP-5.

### **Belzona Facts**

This pump has remained in constant service since the 1989 repair. It was taken out of service for a major inspection. The inspection revealed that small sections of the original repair were showing signs of delamination along the edges so it was decided that these would be repaired while the pump was down.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

