

# BELZONA REPAIRS WIRE DRAWING MACHINE

ID: 5637

Industry: *General Industry*  
Application: *ENC-Engines and Casings*  
Substrate: *Steel*  
Products: *\* Belzona 1341 (Supermetalgilde) ,*

Customer Location: *Copper Wire Industry, Northeastern USA*  
Application Date: *2011, 2012, 2013*

## Problem

*Corrosion cells in the drawing machine interfere with proper gaging and wire conductivity which can ruin an entire run of a speciality cable, in addition, affect plant production and cause quality problems with the finished product.*



## Photograph Descriptions

- \* Overview of the wire drawing machine ,
- \* Corrosion cells in the sump of the drawing machine ,
- \* Blast cleaned surface before coating ,
- \* Close up of coated surface after 2 years of operation, still perfect! ,

## Application Situation

Cells in the copper wire drawing machine. Customer manufactures woven copper wire assemblies from very small gage communication wire to large gage under sea cable. Thick gage raw copper is drawn in multiple gangs (up to 36 in number) through a wire drawing machine to the desired gage and then twisted and insulated.

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015  
FS 695214  
ISO 14001:2015  
EMS 695213

Belzona products are  
manufactured under an ISO  
9000 Registered Quality  
Management System.

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## Application Method

The substrate was cleaned by blasting to a near white finish standard SSPC-10. After surface preparation, Belzona 1341 was properly hand applied in accordance with the relevant IFU.

## Belzona Facts

The customer had previously used Belzona and had no doubts about product performance. The drawing machines are integral to the company's production and Belzona was considered as an important enhancement to their entire production line over several years so that the entire production line was protected. The 36 wire drawing machine includes 100's of mandrels and rollers of 75 feet in length.

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