

# BELZONA BRIDGE REPAIR PLATE BOND

ID: 5889

Industry: Buildings & Structures

Customer Location: Canada

Application: VPF-Valves, Pipes and Fittings

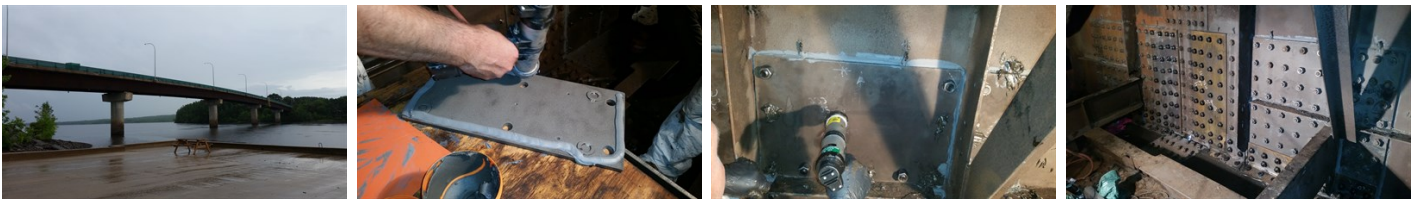
Application Date: August 2015

Substrate: Carbon Steel

Products: \* Belzona 1121 (Super XL-Metal) ,  
\* Belzona 1151 (Smoothing Metal) ,

## Problem

Water leaking inside the bridge box girder had caused excessive corrosion. Pits, through-wall defects and thin areas were in need of reinforcement. Due to extreme corrosion in the area adjacent and including the splice plates, welding was not an option. Bolting plates and using Belzona to reinforce the irregular surface was the best course of action.



## Photograph Descriptions

- \* View of the bridge ,
- \* Belzona 1121 being applied to perimeter ,
- \* Injection of Belzona 1151 ,
- \* Completed Application ,

## Application Situation

Bonding reinforcing plates to steel box girder bridge.

## Application Method

Carbon steel plates were fabricated as per design. Holes were drilled into the plates and spaced out as per design for bolting purposes. Injection ports were strategically located on the plates. Belzona 1121 was used to seal the perimeter of the plates. Once the plates were fixed to the steel wall, Belzona 1151 was injected through injection ports. The Belzona materials were allowed to cure in accordance with appropriate Instructions For Use.

## Belzona Facts

Belzona was chosen because of its history and exceptional performance with plate bonding. The asset owner commissioned laboratory testing for evaluating the performance of Belzona 1151 sandwiched between two metallic plates under compression load service. Four 1.5"x1.5" specimens were loaded until a sudden drop in load or visual failure of the product was observed. The

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015

Belzona products are

FS 695214

manufactured under an ISO

ISO 14001:2015

9000 Registered Quality

EMS 695213

Management System.

[www.belzona.com](http://www.belzona.com)



average failure load for the specimens was 85,300 lb-f, equivalent to 37,911 psi. The asset owner was very pleased with the results.

---

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015  
FS 695214  
ISO 14001:2015  
EMS 695213

Belzona products are  
manufactured under an ISO  
9000 Registered Quality  
Management System.

[www.belzona.com](http://www.belzona.com)

