

# **BELZONA WITHSTANDS PROLONGED WET ABRASION**

ID: 5989

Industry: Pulp & Paper

Application: CEP-Centrifugal Pumps

Substrate: Carbon Steel

Products: \* Belzona 5811 (Immersion Grade),

\* Belzona 1321 (Ceramic S-Metal), \* Belzona 1311 (Ceramic R-Metal),

#### **Problem**

Due to severe abrasion and corrosion, the components' lifetime was very short. Pump and its components had to be replaced every 2/3 years.







Customer Location: Paper Mill, Turin, Italy

Application Date: July 2012



## **Photograph Descriptions**

- \* Pump impeller being coated,
- \* Pump lining applied,
- \* External coating applied,
- \* Inspection after 4 years in service,

## **Application Situation**

Sludge immersion pump at a paper mill operating under severe wet abrasion conditions.

## **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflets CEP-3, CEP-4 and CEP-5. Surface preparation was carried out using grit blasting. Pitted and eroded areas were rebuilt with Belzona 1311, the internal surfaces were then coated

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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with Belzona 1321 to protect the pump from erosion-corrosion. Belzona 5811 was then used to protect the external surfaces of the pump.

#### **Belzona Facts**

The Belzona solution successfully withstood wet abrasion and managed to significantly prolong the life of this pump. After 4 years in service, the pump was inspected and found to be in perfect condition, with the Belzona coatings predominantly intact. These 4 years of stress-free operation amounted to significant savings due to the absence of maintenance and downtime. The length of maintenance-free time has now been doubled and instead of scrapping the whole pump, customer only needs to replace the coating.

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