# BELZONA REPAIRS PINHOLES IN HEATER DRUM

ID: 6101

Industry: Oil & Gas Customer Location: Offshore Platform, Gabon

Application: TCC-Tanks and Chemical Containment Application Date: April 2016

Areas

Substrate: Carbon Steel

Products: \* Belzona 1111 (Super Metal),

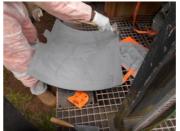
\* Belzona 1321 (Ceramic S-Metal),

#### **Problem**

Corrosion Under Insulation had caused pinholes in the tank wall. An in-situ was required to ensure minimal disruption to production.









## **Photograph Descriptions**

- \* Tank suffering from corrosion under insulation,
- \* After surface preparation,
- \* Plate cut and ready to bonded with Belzona 1111,
- \* Finished application after coating with Belzona 1321,

### **Application Situation**

A heater tank operating at 80°C.

## **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflet TCC-1. After surface preparation had been carried out, a custom-made plate was bonded using Belzona 1111. The plate was cut to fit the nozzle and brackets on the tank and was grit blasted prior to going offshore. As an additional protection, Belzona 1321 was applied on top of the plate to prevent future issues with corrosion under insulation.

### **Belzona Facts**

Reducing the temperature to carry out the surface preparation and the application was only possible over a short period of time.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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appreciated by the offsh	nore operator and ensu	red production coul	d continue with mi	inimal disruption.	
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