# REFINERY SLOP TANK PROTECTED WITH BELZONA

ID: 6126

Industry: Oil & Gas

Application: TCC-Tanks and Chemical Containment

Areas

Substrate: Carbon Steel

Products: \* Belzona 1121 (Super XL-Metal),

\* Belzona 5811 (Immersion Grade),

#### Problem

The bottom internal section of the tank was leaking from a previous coating failure which lasted less than two years. The refinery was looking for a longer term solution to protect the tank bottom from corrosion. There was not enough time to replace the bottom.







Customer Location: Oklahoma, USA

Application Date: March 2005



### **Photograph Descriptions**

- \* Picture of the tank,
- \* Filling the pits and welds with Belzona 1121,
- \* First coat of Belzona 5811, black,
- \* Final coat of Belzona 5811, beige,

#### **Application Situation**

Base of a storage tank containing crude oil and some medium molecular weight hydrocarbons.

## **Application Method**

New steel plates were welded over the existing through wall defects. The welds and pits were filled with Belzona 1121. Two coats of Belzona 5811 were applied afterwards in two contrasting colors.

#### **Belzona Facts**

Belzona lasted over seven years compared to the previous coating, saving from the labor cost and taking the tank out of service three times.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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