# BELZONA HELPS FIRE PUMP PERFORM AGAIN

ID: 6403

Industry: Marine

Application: CEP-Centrifugal Pumps

Substrate: Bronze

Products: \* Belzona 1111 (Super Metal),

\* Belzona 1131 (Bearing Metal),

\* Belzona 1341 (Supermetalglide),

# Problem

Impeller had suffered heavy cavitation and erosion due to contact with salt water.







Customer Location: Portland, OR

Application Date: December 2016



## **Photograph Descriptions**

- \* 1. Bronze pump impeller grit blasted and showing damage. ,
- \* 2. Eroded areas rebuilt with Belzona 1111,
- \* 3. Impeller coated with Belzona 1341,
- \* 4. Belzona 1131 applied to wear ring area,

### **Application Situation**

Bronze Fire pump impeller on a US Navy Ship

## **Application Method**

The application was carried out in accordance with a modified version of Belzona System Leaflet CEP-3. Cavitated and eroded areas were rebuilt with Belzona 1111. The impeller was then coated with two coats of Belzona 1341 by brush; grey base coat, followed

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

www.belzona.com

by a blue top coat. Critical wear ring area was rebuilt with Belzona 1131.

### **Belzona Facts**

Not only is this impeller ready for service again, it will perform better than ever with Belzona 1341 providing a performance increase by improving the efficiency of the pump. The pump impeller is also protected from the damaging nature of seawater. Belzona 1131 provides a self lubricating surface on the wear ring area.