

BELZONA REPAIRS SHIPS GENERATOR AFTER WELD REPAIR FAILS

ID: 651

Industry: *Marine*
Application: *ENC-Engines and Casings*
Substrate: *Cast iron*
Products: ** Belzona® 1111 (Super Metal) ,*

Customer Location: *Cruise Line, Port Everglades, Florida*
Application Date: *November 2005*

Problem

Damaged generator casing allowing coolant into main sump threatening ships main engine bearings.



Photograph Descriptions

- * Generator with cylinder removed ,
- * Surface surrounding failed weld roughened ,
- * Belzona® 1111/9341 patch applied over weld repair and extended onto surrounding area ,
- * Final repair smoothed out and awaiting Infrared lamp to accelerate cure ,

Application Situation

Main generator oil sump which is shared with ships main engine. Initial weld repair failed.

Application Method

Application carried out in accordance with Belzona Know-How System Leaflet ENC-1. Particular attention paid to removing all substrate contamination using solvent washing and heat.

Belzona Facts

Classic failure of welding cast iron. Ship sails nightly but re-work completed in 5 hours keeping ship on schedule at full power. Customer is delighted with Belzona!

For more examples of Belzona Know - How In Action, please visit <https://khia.belzona.com>

ISO 9001:2015
FS 695214
ISO 14001:2015
EMS 695213

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manufactured under an ISO
9000 Registered Quality
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