BELZONA REBUILDS A RUDDER PINTLE HOUSING

ID: 677

Industry: Marine Customer Location: Dry Docking Company - Vancouver,

British Columbia - Canada

Application: SOS-Ships and Offshore Structures Application Date: September 1999

Substrate: Mild steel

Products: * Belzona® 1311 (Ceramic R-Metal),

* Belzona® 1321 (Ceramic S-Metal),

Problem

A breakdown of the seal had allowed seawater to enter the housing causing bi-metallic corro sion.







Photograph Descriptions

- * View of coated rudder pintle one being inserted into the bore which has also been pre-coated. ,
- * The pintle now completely inserted and extruded material removed. ,
- * The pintle removed showing reformed bore giving 100% contact with the pintle. ,

Application Situation

The rudder pintle housing was oversize and needed to be rebuilt

Application Method

Application carried out in accordance with Belzona Know-How System Leaflet SOS-3.

Belzona Facts

Rebuilding rudder pintle housing in this manner has three major advantages over a conventional repair. It eliminates stress cracking as no heat is involved. It reduces dry docking time and t solves the problem of bi-metallic corrosion.