# **Belzona Repairs Corroded Lime Tank**

ID: 7545

Industry: General Industry

Application: TCC-Tanks and Chemical Containment

Areas

Substrate: Carbon Steel

Products: \* Belzona 1121 (Super XL Metal),

\* Belzona 5811 (Immersion Grade),

# Customer Location: Motor Manufacturer - Sunderland UK

Application Date: July 2017

#### Problem

The tank was suffering from corrosion problems around the outer lower sections of the tank. In addition to this, there was also corrosion to the base of the smaller inner tank.









## **Photograph Descriptions**

- \* 1) Lime Tank Structure,
- \* 2) Corroded area detail,
- \* 3) Corroded area around the inner tank,
- \* 4) Finished application,

#### **Application Situation**

Customer had a 25 year old lime holding tank

## **Application Method**

Application was carried out in accordance with a modified version of Belzona System Leaflet TCC-5. Corrosion along the base was removed via grit blasting then plates where bonded in place to reinforce the steel work. Belzona 5811 was then applied to protect against further corrosion.

#### **Belzona Facts**

The plant had a 2 week summer shutdown in which the reapirs needed to be completed. To replace the tanks was expensive and the lead time would exceed this 2 week period. Belzona was more cost-effective and completed within 5 days.

ISO 9001:2015

Belzona products are
FS 695214

ISO 14001:2015

Belzona products are
manufactured under an ISO
9000 Registered Quality
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Management System.

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