## **BELZONA REPAIRS POROUS GEARBOX**

ID: 7552

Industry: Fluid Flow Customer Location: Pump Manufacturer, UK

Application: ENC-Engines and Casings Application Date: June 2017

Substrate: Mild Steel
Products: \* Belzona 5892,

#### Problem

The gearbox was found to be porous and was leaking oil. This loss of oil was hampering the proper operation of the gearbox. The exact areas which were porous would be difficult to identify. The only sure way of sealing the internals was by coating with an impermeable barrier.









## **Photograph Descriptions**

- \* 1. Gearbox disassembled,
- \* 2. Grit blasting complete,
- \* 3. Lid of gearbox coated,
- \* 4. Body of gearbox coated,

### **Application Situation**

A gearbox

# **Application Method**

Application was carried out in accordance with a modified version of Belzona Know-How System Leaflet ENC-1. The gearbox was first grit blasted, then a two coat system of Belzona 5892 was applied to the internal areas.

#### **Belzona Facts**

The Belzona solution was a surefire way of fixing the problem. It was also found to be more cost effective, quicker and safer than traditional weld repairs.

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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