# Belzona Vessel Lining for New Separators with Spray and Nozzle Insert Application

ID: 7627

Industry: Oil & Gas

Application: TCC-Tanks and Chemical Containment

Areas

Substrate: Carbon Steel
Products: \* Belzona 1391S,

\* Belzona 1391T, \* Belzona 1511,

## Customer Location: Vessel Manufacturer, Thailand

Application Date: July - October 2017

#### **Problem**

The specifier (a Japanese engineering company) was looking for an ideal protective lining for their newly constructing high pressure separators. Belzona Engineering Department directly involved with them from the FEED stage and sprayable Belzona 1391S with nozzle insert system was specified for those vessels which will be operating in Algeria.









#### **Photograph Descriptions**

- \* 1. Nozzle Insert Application. ,
- \* 2. Spray Application of Belzona 1391S.,
- \* 3. Completed application.,
- \* 4. Overview of Finalised Vessels with External Paints on them. ,

#### **Application Situation**

5 new oil separators which will be operating up to 40 bar pressure.

#### **Application Method**

Application was carried out in accordance with Belzona Know-How System Leaflets TCC-5 for protecting and rebuilding steelwork, and TCC-16b for protecting the small bore nozzles. The linings were applied to the bottom half and the inlet end dome of each vessel. Prior to the spray application of Belzona 1391S, stripe coat and nozzle insert were conducted with Belzona 1391T. The inserted sleeves were pre-fabricated with Belzona 1511.

### **Belzona Facts**

A Belzona Corporate Inspector was dispatched for each vessel's application to ensure the quality assurance of this project. The

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ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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Customer was satisfied with Belzon	a's technical support provid	ed from the initial specifi	cation stage till the final in	nspection job.
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