# Oxygenation Tank Rebuilt and Protected for Years to Come

ID: 7642

Industry: Water / Wastewater Customer Location: Florida, USA Application: TCC-Tanks and Chemical Containment Application Date: March 2017

Substrate: Concrete

Products: \* Belzona 4124 (Bulkfill),

> \* Belzona 5811 (Immersion Grade), \* Belzona 1812 (Ceramic Carbide FP),

\* Belzona 9811 (Alumina Tiles),

#### **Problem**

The tank had not had protection for years, and as a result the concrtete walls and floors were in a bad shape. Some sections showed eriosion as deep as 3'. Large mixer blades had cuased a severe erosion the tanks' structure. The time was of the essence because of the rainy season.









#### **Photograph Descriptions**

- \* Damaged Concrete.,
- \* Concrete rebuilt with Belzona 4124.,
- \* Concrete coated with Belzona 5811.,
- \* Belzona Alumina Tiles System installed: Belzona 5811 as a base coat, Belzona 9811 and Belzona 1812 (as a grouting compound).,

# **Application Situation**

Oxygenation tank at a wastewater plant. Customer required protection of this tank for years to come. Time was of the essence because rainy season was very close.

### **Application Method**

The application was carried out in accordance with modified versions of Belzona Know-How System Leaflets TCC-9 and TCC-15. First, the damaged concrete areas were rebuilt with Belzona 4124. Once the surfaces were restored, they were coated with Belzona

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5811. Then, Belzona 9811 alumina tiles sheets were placed on top of Belzona 5811, and grouted with Belzona 1812.

## **Belzona Facts**

The Customer was familiar with Belzona products and know-how procedures. This time they needed a durable system that would serve them for years to come.