# Roller Shaft Re-built with Belzona

ID: 7826

Industry: Steel & Metal Processing Customer Location: Czech Republic
Application: FBC-Fans, Blowers and Compressors Application Date: March 2015

Substrate: Steel

Products: \* Belzona 1111 (Super Metal),

\* Belzona 9111 (Cleaner/Degreaser),

#### **Problem**

The 400mm shaft for the roller in this steel mill had become damaged and developed 6mm of headspace inside the bearing, and therefore needed reprofiling.







## **Photograph Descriptions**

- \* Belzona 1111 used to build the profile up.,
- \* The Belzona being machined back on the lathe.,
- \* The completed repair.,

## **Application Situation**

Steel mill roller shaft problem.

## **Application Method**

The prepared surface was cleaned using Belzona 9111. The profile was rebuilt with Belzona 1111, then machined back to the correct diameter using a lathe.

### **Belzona Facts**

Repairing shafts using Belzona solutions avoids the heat distortion associated with welding techniques, thereby avoiding future problems.

