Roller Shaft Re-built with Belzona

Industry:	Steel & Metal Processing
Application:	FBC-Fans, Blowers and Compressors
Substrate:	Steel
Products:	* Belzona 1111 (Super Metal) ,
	* Belzona 9111 (Cleaner/Degreaser) ,

Problem

The 400mm shaft for the roller in this steel mill had become damaged and developed 6mm of headspace inside the bearing, and therefore needed reprofiling.

Customer Location: Czech Republic Application Date: March 2015



Photograph Descriptions

- * Belzona 1111 used to build the profile up.,
- * The Belzona being machined back on the lathe. ,
- * The completed repair. ,

Application Situation

Steel mill roller shaft problem.

Application Method

The prepared surface was cleaned using Belzona 9111. The profile was rebuilt with Belzona 1111, then machined back to the correct diameter using a lathe.

Belzona Facts

Repairing shafts using Belzona solutions avoids the heat distortion associated with welding techniques, thereby avoiding future problems.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 FS 695214 ISO 14001:2015 EMS 695213 Belzona products are manufactured under an ISO 9000 Registered Quality Management System.

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