# **BELZONA RESTORES RUDDER STOCK TO ORIGINAL DIMENSIONS**

ID: 826

Industry: Marine Customer Location: United States Navy
Application: CEP-Centrifugal Pumps Application Date: Various since 1980

Substrate: Stainless steel

Products: Belzona® 1111 (Super Metal)

#### Problem

Corrosion of port and starboard rudder stock seals, resulting in 1/4" (6mm) metal loss on the diameter









### **Photograph Descriptions**

\* Seal area suffering from corrosion. , \* Application of release agent to former. , \* Split sleeves in place. , \* Completed application.

# **Application Situation**

Rudder Stock Seal Areas.

# **Application Method**

The application was carried out in accordance with Belzona Know-How System Leaflet MPT-2.

#### **Belzona Facts**

A two piece sleeve was fabricated from 1" (25mm) plate, rolled and machined to tolerance. Inside diameter was 22" (559mm). The same former was used on both rudders, each repair taking one day to complete, and allowing the vessel to undock on time.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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