Pump case erosion damage repair in gravel mine

ID: 8589

Industry: Mining & Quarrying Customer Location: Hungary, Gravel mine

Application: CEP-Centrifugal Pumps Application Date: 2021.02.20

Substrate: Cast iron (wear resistant)

Products: * Belzona 1812 was used to build up the whole material loss and subsequently a coat of Belzona 1321 was

applied to smooth out the surface, this combination is the best possible solution to prevent or to slow down this

erosion mechanism.,

Problem

The customers Warman WGR200 suffered from erosion because of the failure of the rubber lining the entraped solid in the flow found route to the casing surface. The casing material wore until leakage.









Photograph Descriptions

- * 1-Deffective casing,
- * 2-Deffective area,
- * 3-Deffective area after sand blasting,
- * 4-Finished application with 1321 top-coat,

Application Situation

The customer, a gravel mine site operation leader, approached us to find a cost effective repair solution alternative to the case replacement. The answer was a simple yes and the quotation was sent.

Application Method

Hand application according to the CEP-06: For repair of holed/cracked casings

Belzona Facts

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

www.belzona.com



- Huge savings against the case replacement - Quick technical and financially favouable offer -	Quick turnaround of the application
For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com	