# BELZONA REPAIR TO MARINE ENGINE BLOCK

ID: 86

Industry: Marine Customer Location: Marine repair shop

Application: ENC-Engines and Casings Application Date: 1992

Substrate: Cast Iron

Products: \* Belzona® 1111 (Super Metal),

### Problem

Crankshaft Bearing shells spun in housing causing wear in the housing necessitating rebuilding before new shell bearings installed.







# **Photograph Descriptions**

- \* Application underway to the engine crankcase ,
- \* Belzona® 1111 applied to housing ,
- \* Line boring of housings underway,

## **Application Situation**

12 Cylinder Diesel engine from ship

### **Application Method**

Application carried out in accordance with Belzona Know-How leaflet ENC-3.

### **Belzona Facts**

Replacement crankcase would have cost in excess of \$100,000 and conventional welding repairs could not be guaranteed not to cause distortion. Belzona repairs cost \$1500 and were completed in 3 days.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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Repair • Protect • Improve