# BELZONA SOLVES BALANCE PROBLEM ON IMPELLER

ID: 864

Industry: Oil & Gas Customer Location: ConocoPhillips Refinery, Wood River, IL

Application: GSS-Gaskets, Seals and Shims Application Date: July 2007

Substrate: Bronze

Products: Belzona® 1321 (Ceramic S-Metal)

#### **Problem**

Liquid slowly entered the void during operation causing an imbalance and vibration.









### **Photograph Descriptions**

\* General view of the impeller, \* Injection port fitted, \* Injection underway, \* Vent port filled after injection completed,

## **Application Situation**

Impeller did not have a solid center bore. Instead, it had a boss fit on both sides with a 60 cubic inch void in the center.

## **Application Method**

Belzona® 1321 was injected into the void, filling it completely. Application followed Belzona Know-How System Leaflet GSS-9

#### **Belzona Facts**

Belzona® 1321 extensively used for injecting irregular shims. Product has good handling characteristics, is non-shrinking and has high mechanical strength. The pump needed to be back in production, a new impeller would take 6 month to be delivered, then, more of the same was likely to occur!