# BELZONA PROTECTS IRRIGATION CULVERT

ID: 894

Industry: Water / Wastewater Customer Location: Irrigation District - Wyoming, USA

Application: VPF-Valves, Pipes and Fittings Application Date: March 2007

Substrate: Galvanized steel

Products: Belzona® 5811 (Immersion Grade)<br>

Belzona® 9331 (Reinforcing sheet)

#### **Problem**

Debris, sand, and silt carried by irrigation water wore through the galvanizing in one season. Left uncorrected, the underlying carbon steel pipe would quickly corrode leading to soil erosion.







# **Photograph Descriptions**

\* The galvanized culvert to be protected, \* Belzona® 5811 being applied via airless spray, \* The completed application, \* Inspected after one season of operation,

## **Application Situation**

Galvanized steel pipe used to carry 400 ft<sup>3</sup>/s of irrigation water.

## **Application Method**

Belzona® 5811 and Belzona® 9331 were applied in accordance with a modified Belzona Know-How System Leaflet VPF-2.

#### **Belzona Facts**

Replacement of the damaged pipe would have cost \$700,000 and taken considerable time to complete. The Belzona repair was conducted quickly in situ and saved the customer \$650,000.

Inspected after one season and found to be in excellent condition.

