Patch Repairs to Ultrasonic Bath

ID: 9490

Industry: Other Customer Location: Ebbw Vale South Wales

Application: TCC-Tanks and Chemical Containment Application Date: June 2024

Areas

Substrate: Carbon steel

Products: Belzona 1391T,Belzona 1511 (Super HT-Metal),Belzona SuperWrap II

Problem

Having removed a weir plate some years ago which revealed damage and causing leakage from the bath. Repairs of the time have then failed with significant corrosion and through wall defects, resulting in referring back to the Belzona solution offered at the time.









Location and environment

Preparation

Second Coat Belzona 1391T

Application Completed

Application Situation

The client had tried alternative repair methods and failed. Belzona had previously successfully completed repairs to two other tanks which had remained uneffected. There were no welding alternatives and in choosing the Belzona method, had the confidence of success in investing in the best available and cost effective solution

Application Method

Prepare substrates by use of bristle blaster and grinders.

Apply Belzona 1511 and pre-made composite plates.

Apply Belzona 1391T two coat system to all prescribed areas

Belzona Facts

Replacement of tank completely out of the question so a really quick application was appreciated by the client.

ISO 9001:2015 Belzona products are
FS 695214 manufactured under an ISO
ISO 14001:2015 9000 Registered Quality
EMS 695213 Management System.

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