## **BELZONA GIVES LIFE TO PUMP**

ID: 1096

Industry: Power Customer Location: Power Plant, Russia

Application: ENC-Engines and Casings Application Date: June, 1998

Substrate: Cast iron

Products: Belzona® 1111 (Super Metal)

### Problem

Due to inaccurate assembling of suction pipe and pressure pipe both suction and pressure flanges were torn off the pump body.







# **Photograph Descriptions**

\* Pump lost its flanges, \* Flanges are in place again with Belzona® 1111, \* The pump is restored,

### **Application Situation**

Large pump 16 NDN working in drainage system.

### **Application Method**

Flanges were rebuilt from pieces. All cracks in the pump casing were detected, cut out and fixed in accordance with Belzona Know-How System Leaflet ENC-1. Steel reinforcing plates were made. Flanges and reinforcing plates were fixed with Belzona® 1111 and secured with screws.

### **Belzona Facts**

Repair work took 36 hours. Pressure testing of the pump at test bench showed full impermeability. Put back into operation and worked more than 2 years until planned replacement. With Belzona solution the customer avoided serious losses from new pump purchase and long downtime. Full repair cost only 10% of new pump price.