## BELZONA PROTECTS EVAPORATORS IN DISTILLATION UNIT

ID: 110

Industry: Oil & Gas Customer Location: National Oil Company

Application: TCC-Tanks and Chemical Containment Application Date: May 1996

Areas

Substrate: Stainless steel 317L Products: \* Belzona® 1391,

#### Problem

Floor plate in No. 4 Distillation unit was showing considerable corrosion and weld repairs, including welding in of new plate sections had already been carried out previously.







## **Photograph Descriptions**

- \* General view of the 4 Distiller units. ,
- \* Work underway inside the Evaporator. Note low temperature lighting used to minimise air temperature. ,
- \* Belzona® 1391 applied to base and 30cms up side of all steelwork in unit.,

### **Application Situation**

The Evaporator units in SIDEM Distillation unit are constantly immersed up to 30cm (12 ins) at a temperature of 55-60°C. Regular washing is also carried out using 10-15% Sulphamic acid.

# **Application Method**

Application was carried out in accordance with Belzona® Know-How Leaflet TCC-3. Extreme care was taken to ensure all salt contamination was removed and de-humidification equipment installed to prevent moisture contamination during application.

### **Belzona Facts**

Recent inspection has shown Belzona® 1391 in perfect condition and customer can now look forward to many years service from the units without constant shut-downs for weld repairs. The other 5 units will also be coated shortly with Belzona® 1391.

For more examples of Belzona Know - How In Action, please visit https://khia.belzona.com

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Belzona products are
FS 695214
manufactured under an ISO
ISO 14001:2015
9000 Registered Quality
EMS 695213
Management System.

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